DEVELON

Wheel Loader

DL250TC-7



Engine

Make	DEVELON
Model	DL06P
Number of cylinders	6
Rated power, gross (hp per SAE J1995)	171.6 hp (128.0 kW) @ 2100 rpm
Rated power, net (hp per SAE J1349)	171.6 hp (128.0 kW) @ 2100 rpm
Max. torque, gross (SAE J1995)	593.0 lbf.·ft. (82.0 kgf) @ 1400 rpm
Displacement	360.0 in.³ (5.9 L)
Bore and stroke	3.9" x 4.9" (100 mm x 125 mm)
Starter	24 V, 8.6 hp (6.0 kW)
Battery	2 x 24 V, 100 AH, 900 CCA
Alternator	24 V, 80 A
Air cleaner	Dry, double elements

Hydraulics

Main pumps	Variable displacement axial piston pump 40.9 gpm (155.0 L/min.)
System pressure (work)	3843.5 psi (265.0 bar)
System pressure (steer)	2828.2 psi (195.0 bar)
Boom speed – up	5.7 +/- 0.5 sec
Boom speed – down	3.7 +/- 0.3 sec
Bucket speed – crowd	1.7 +/- 0.3 sec
Bucket speed – dump	2.6 +/- 0.2 sec

Travel Speeds

Travel speed – forward (4-speed)	3.9 / 7.2 / 14.1 / 23.1 mph (6.4 / 11.7 / 22.7 / 37.2 km/h)
Travel speed – reverse (4-speed)	4.1 / 7.7 / 14.7 mph (6.7 / 12.4 / 23.8 km/h)
Max. grade	58% (30°)

Environment

Sound level (ISO 6395)	104 dB(A)
Cabin sound level (ISO 6396)	70 dB(A)

Refill Capacities

<u> </u>	
Fuel tank	62.1 gal. (235.0 L)
DEF tank	7.9 gal. (30.0 L)
Cooling system (radiator capacity)	8.3 gal. (31.4 L)
Engine oil	6.3 gal. (24.5 L)
Transmission	8.4 gal. (32.0 L)
Front axle	9.2 gal. (35.0 L)
Rear axles	6.1 gal. (23.0 L)
Hydraulic system	39.6 gal. (150.0 L)

All capacities are approximate values. Always refer to the machine's OM for exact refill levels. Check the dipstick, level eye, level plug, etc., to achieve the correct level.

Hydraulic Cylinders

Steering (2) bore x rod diameter x stroke	2.7" x 1.8" x 16.7" (70 mm x 45 mm x 425 mm)
Lift arm (2) bore x rod diameter x stroke	4.7" x 2.9" x 31.1" (120 mm x 75 mm x 790 mm)
Bucket (1) bore x rod diameter x stroke	4.1" x 2.5" x 34.7" (105 mm x 65 mm x 881 mm)

The piston rods and cylinder bodies are made of high-strength steel. A shock-absorbing mechanism is fitted in at the base and rod end of the lift and bucket cylinders and the rod end of the steering cylinders to ensure shock-free operation and extended piston life.

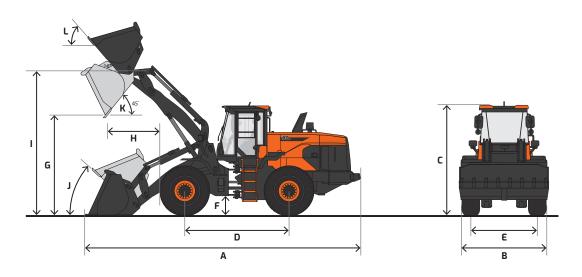
Dimensions

Standard Arm

		Standard 7tm
Bucket capacity, heaped ISO/SAE		3.3 yd³ (2.4 m³)
Overall length	А	26' 1.7" (7970 mm)
Bucket width	В	8' 11.8" (2740 mm)
Overall height, ROPS cabin	С	10' 10.4" (3313 mm)
Wheel base	D	10' 0.1" (3050 mm)
Tread width	E	6' 8.3" (2040 mm)
Ground clearance	F	1' 5.4" (442 mm)
Dump height (45°) – fully raised	G	9' 0.3" (2750 mm)
Dump reach (45°) – fully raised	Н	4' 3.2" (1300 mm)
Max. hinge pin height	ı	12' 10.9" (3935 mm)
Max. tilt angle on ground	J	42°
Max. dump angle at fully raised	К	50°
Max. tilt angle at fully raised	L	51°
Max. tilt angle at carry position*		48°
Max. steering angle*		40°
Digging depth*		3.7" (93 mm)
External turning radius, bucket edge*		20' 2.1" (6150 mm)
External turning radius, outside tire*		18' 0.8" (5508 mm)
Tire size		20.5R25 L3
Operating weight		31605 lb. (14336 kg)
Static tipping load (straight)		20324 lb. (9219 kg)
Static tipping load (at full turn)		17914 lb. (8126 kg)
Breakout force		20324 lbf. (90.0 kN)

*Not shown on diagram

Front Lift Arm Configuration Standard: US10



Standard & Optional Equipment | Standard Base Package, US10

Optional

Engine

Emissions (EPA), T4f	-
High-pressure common-rail (HPCR)	•
Cooled exhaust gas recirculation (CEGR)	
Diesel oxidation catalyst (DOC)	-
Selective catalytic reduction (SCR)	
Fuel filter with water separator	-
Coolant recovery tank	-
Dual element dry-type air filter with evacuator	-
Precleaner	-
Electronic engine control (ECU)	-
Auto idle (working to standby)	-
Auto shutdown (time adjustable)	-
Overheat & low oil pressure engine protection	-
Cooling fan – radiator, variable speed	•
Cooling fan – radiator, automatic reversible	•
Remote drain port – engine oil	•
Block heater (110 V)	-

Hydraulic

Variable displacement axial piston pump	
Closed-center system	-
Main control valves, pilot	-
Remote test ports	-
Remote drain port, hydraulic oil	-
Auxiliary hydraulics (3rd valve)	-
Automatic boom/lift kick-out, adjustable (in cab)	-
Automatic return-to-dig position, adjustable	-
Boom float	
Ride control	

Electrical

System voltage – 24 V	-
Alternator – 24 V, 80 A	•
2 x 12 V batteries, 100 AH reserve capacity, 900 CCA	•
Blade-type fuse panel	
Main circuit breaker	•
Lights, work (LED): front (2), rear (2)	
Lights, work (LED): front (4), rear (4)	•
Lights, work (LED): front (6), rear (6)	•
Lights, headlights (halogen): hi/lo beams (2)	•
Lights, stop, tail & direction indicators	
Horn	•
Rotating beacon	-
Hour meter	•
Engine restart prevention system	
Rearview camera	-
Laptop service port	
Self-diagnostics system	-

Cabin

Steel, all-weather & sound-suppressed ROPS (ISO 3471) FOPS (ISO 3449, level II)	Ξ
FOPS (ISO 3449, level II)	
Front window with wiper/washer	
Rear window with wiper	
Tinted safety glass	
Visor, retractable	
Adjustable sliding side door window	
Defrost, front window	
Lockable doors	
Seat - - Air-suspension - 3" (76 mm) seat belt - Adjustable height & recline - Adjustable fore/aft - Adjustable armrests	•
Control stands - Height adjustable - Fore/aft adjustable	•
Storage for operator's manuals	
Mirror, interior rearview (1)	
Mirrors, exterior (2), heated	
Mirrors, exterior (2), heated (electronic adjustable)	•
Fully automatic HVAC with ambient temperature sensor	
Smart Touch display - 8.0" touch-enabled - Adjustable height & angle	•
Transparent Bucket - Multi-camera system & controller - In-cab display	•
AM/FM stereo with hands-free Bluetooth®	_
Speakers (2)	_
Antenna, roof-mounted	
Emergency breakout tool	_
270° around view monitor (AVM) with backup sensor	•
Power socket, 12 V	_
Power socket, USB	
Cup holder	_
Interior light	
Coat hanger	

Controls

Adjustable steering column - Tilting - Telescoping	•
Emergency secondary steering	•
Throttle pedal (accelerator)	
Brake pedal, right	
Brake pedal, left	
Intelligent clutch cutoff	
Gear selector (FNR)	
Joystick control	
Switches, console-mounted - Starter (button) - Parking brake - Pilot cutoff - Transmission cutoff - Work light - Reversible cooling fan	•
Emergency stop switch	•
Power mode (P, S, E)	-
Transmission mode (manual / auto 1–4 / auto 2–4)	-
Wiper control panel	•
Audio control panel	•

Display Monitor & Warnings

Bisplay Monitor a l	85
Buzzer - Engine oil pressure - Coolant temperature - Transmission overheat	
Gauges - Fuel level - DEF level - Engine coolant temperature - Transmission oil temperature - Engine rpm - Speedometer - Transmission gear indicator - Battery voltage	- ECO - Smart guidance system - Digital clock - Trip meter - Hour meter - Total operation time - Fuel consumption
Warning & indicator lights - Seat belt - Error code - SCR warning - Check engine - Engine oil pressure - Engine pre-heat engaged - Radiator coolant level & temperature - Air filter - Fuel level - DEF level - low - Water in fuel - Battery charge - Direction signal - Lights (high, main, work, beacon)	- Emergency steering - Hydraulic oil temperature - Hydraulic charge pressure warning - Hydraulic pilot filter - Hydraulic return filter - Hydraulic return filter - Transmission warning - Transmission lock-up - Transmission oil temp - Transmission oil temp - Transmission gear indicator - Brake fluid pressure warning - Reverse fan indicator - Mirror heat indicator - Parking brake indicator
Back-up alarm	
Frame & Driveline	
Parallel lift arm	•

Parallel lift arm	•
Steering cylinders, double-acting (2)	-
Transmission – 4F/3R speed - Full automatic power shift - Torque converter	•
Differentials - Limited slip front/rear	•
Hydraulic power steering	-
Outboard planetary axles	
Fixed front axle	-
Oscillating rear axle	
Spring-applied hydraulic release brake	
Sealed, self-adjusting brakes	
Tires, 20.5R25 L3 radial standard	
Outboard brakes	-

Other

Other	
Air-compressor	•
Handrails, entrance & service steps	
Roof cover	
Skid-resistant entrance steps	
Skid-resistant service platforms	
Drawbar & pin	
Wheel chocks	
Rear fender, full	•
Additional counterweight	
Manuals - Operation & Maintenance - AEM Safety Manual	•
MY DEVELON (telematics)	
Vandalism protection - Lockable panels - Lockable fluid fill points - Anti-theft protection (password)	•

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