## **DEVELON**

### Wheel Loader

# DL250-7



### **Engine**

0	
Make	DEVELON
Model	DL06
Number of cylinders	6
Rated power, gross (hp per SAE J1995)	171.6 hp (128.0 kW) @ 2100 rpm
Rated power, net (hp per SAE J1349)	171.6 hp (128.0 kW) @ 2100 rpm
Max. torque, gross (SAE J1995)	593.0 lbf. ft (82.0 kgf) @ 1400 rpm
Displacement	360.0 in. <sup>3</sup> (5.9 L)
Bore and stroke	3.9" x 4.9" (100 mm x 125 mm)
Starter	24 V, 8.6 hp (6.0 kW)
Battery	2 x 12 V, 100 AH, 900 CCA
Alternator	24 V, 80 A
Air cleaner	Double elements

### **Hydraulics**

Main pumps	Variable displacement axial piston pump 40.9 gpm (155.0 L/min.)
System pressure (work)	3843.5 psi (265.0 bar)
System pressure (steer)	2828.2 psi (195.0 bar)
Boom speed – up	6.3 sec
Boom speed – down	3.5 sec
Bucket speed – crowd	2.1 sec
Bucket speed – dump	1.6 sec

#### **Travel Speeds**

Travel speed – forward (4-speed)	3.98 / 7.3 / 14.2 / 23.3 mph (6.4 / 11.8 / 22.8 / 37.5 km/h)	
Travel speed – forward (5-speed) (US15 package only)	3.7 / 7.5 / 11.5 / 17.2 / 24.9 mph (6.0 / 12.0 / 18.5 / 27.7 / 40.0 km/h) 4.2 / 7.7 / 14.9 mph (6.8 / 12.4 / 24.0 km/h)	
Travel speed – reverse (4-speed)		
Travel speed – reverse (5-speed) (US15 package only)	3.9 / 7.9 / 18.1 mph (6.3 / 12.7 / 29.2 km/h)	
Max. grade	58% (30°)	

### **Environment**

Sound level (ISO 6395)	103 dB(A)
Cabin sound level (ISO 6396)	70 dB(A)

### **Refill Capacities**

62.1 gal. (235.0 L)
7.9 gal. (30.0 L)
8.9 gal. (34.0 L)
6.5 gal. (24.5 L)
8.5 gal. (32.0 L)
9.2 gal. (35.0 L)
6.1 gal. (23.0 L)
31.7 gal. (120.0 L)

All capacities are approximate values. Always refer to the machine's OM for exact refill levels. Check the dipstick, level eye, level plug, etc., to achieve the correct level.

### **Hydraulic Cylinders**

Steering (2) bore x rod diameter x stroke	2.8" x 1.8" x 16.7" (70 mm x 45 mm x 425 mm)
Lift arm (2) bore x rod diameter x stroke	4.5" x 3.0" x 31.1" (115 mm x 75 mm x 790 mm)
Bucket (1) bore x rod diameter x stroke	5.3" x 3.1" x 20.3" (135 mm x 80 mm x 515 mm)

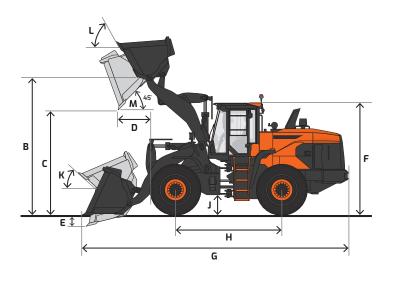
The piston rods and cylinder bodies are made of high-strength steel. A shock-absorbing mechanism is fitted in at the base and rod end of the lift and bucket cylinders and the rod end of the steering cylinders to ensure shock-free operation and extended piston life.

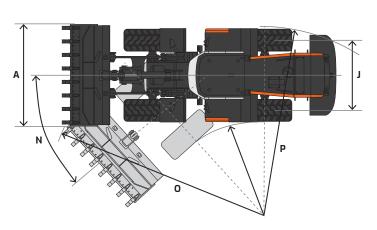
### **Dimensions**

		Standard Arm	High-Lift	
Bucket capacity, heaped ISO/SAE		3.3 yd³ (2.5 m³)		
Bucket width	А	8' 11.9" (2740 mm)		
Max. hinge pin height	В	12' 7.6" (3850 mm)	14' 1.3" (4300 mm)	
Dump height (45°) – fully raised	С	9' 2.0" (2795 mm)	10' 7.7" (3245 mm)	
Dump reach (45°) – fully raised	D	3' 6.3" (1075 mm)	3' 4.5" (1030 mm)	
Digging depth	Е	2.8" (71 mm)	5.4" (137 mm)	
Overall height, ROPS cabin	F	10' 10.4" (3313 mm)		
Overall length	G	24' 6.1" (7470 mm)	25' 9.8" (7870 mm)	
Wheel base	Н	10' 0.1" (3050 mm)		
Tread width	I	6' 8.3" (2040 mm)		
Ground clearance	J	1' 5.1" (434 mm)		
Max. tilt angle on ground*		42°	43°	
Max. tilt angle at carry position	К	48°	51°	
Max. tilt angle at fully raised	L	59°	61°	
Max. dump angle at fully raised	M	48°	45°	
Max. steering angle	N	40°		
External turning radius, bucket edge	0	19' 10.9" (6070 mm)	20' 6.1" (6250 mm)	
External turning radius, outside tire	Р	18' 0.8" (5508 mm)		
Tire size	Tire size		20.5R25 L3	
Operating weight Static tipping load (straight) Static tipping load (at full turn)		30527 lb. (13847 kg)	30891 lb. (14012 kg)	
		23973 lb. (10874 kg)	20110 lb. (9122 kg)	
		21134 lb. (9586 kg)	17727 lb. (8041 kg)	
Breakout force		23987 lbf. (107.0 kN)	24100 lbf. (107.2 kN)	

<sup>\*</sup>Not shown on diagram

Front Lift Arm Configuration Standard: US10, US11, US15 High-Lift: US20, US21





### Standard & Optional Equipment | Standard Base Package, US10

■ Standard

Optional

### **Engine**

Emissions (EPA), T4f	•
High-pressure common-rail (HPCR)	•
Cooled exhaust gas recirculation (CEGR)	•
Diesel oxidation catalyst (DOC)	•
Selective catalytic reduction (SCR)	•
Diesel exhaust fluid (DEF)	-
Fuel filter with water separator	•
Coolant recovery tank	•
Dual element dry-type air filter with evacuator	•
Precleaner	-
Electronic engine control (ECU)	•
Auto idle (working to standby)	•
Auto shutdown (time adjustable)	•
Overheat & low oil pressure engine protection	•
Cooling fan – radiator, variable speed	•
Cooling fan – radiator, automatic reversible	
Remote drain port – engine oil	
Block heater (110 V)	•

### Hydraulic

Variable displacement axial piston pump	
Closed-center system	
Main control valves, pilot	
Remote test ports	
Remote drain port, hydraulic oil	•
Auxiliary hydraulics (3rd valve)	•
Automatic boom/lift kick-out, adjustable (in cab)	•
Automatic return-to-dig position, adjustable	•
Boom float	•
Ride control	•

### **Electrical**

System voltage – 24 V	-
Alternator - 24 V, 80 A	
2 x 12 V batteries, 100 AH reserve capacity, 900 CCA	
Blade-type fuse panel	
Main circuit breaker	
Lights, work (LED): front (2), rear (2)	
Lights, work (LED): front (4), rear (4)	•
Lights, work (LED): front (6), rear (6)	•
Lights, headlights (halogen): hi/lo beams (2)	
Lights, stop, tail & direction indicators	•
Horn	
Rotating beacon	•
Hour meter	
Engine restart prevention system	•
Rearview camera	
Laptop service port	•
Self-diagnostics system	•

### **Cabin**

Steel, all-weather & sound-suppressed	
ROPS (ISO 3471)	
FOPS (ISO 3449, level II)	-
Front window with wiper/washer	-
Rear window with wiper	-
Tinted safety glass	
Visor, retractable	
Adjustable sliding side door window	-
Defrost, front window	
Lockable doors	
Seat - Air-suspension - 3' (76 mm) seat belt - Adjustable height & recline - Adjustable fore/aft - Adjustable armrests	•
Seat, heated	•
Control stands - Height adjustable - Fore/aft adjustable	
Storage for operator's manuals	
Mirror, interior rearview (1)	
Mirrors, exterior (2), heated	-
Mirrors, exterior (2), heated (electronic adjustable)	•
Fully automatic HVAC with ambient temperature sensor	-
Smart Touch display - 8" touch-enabled - Adjustable height & angle	٠
Transparent Bucket - Multi-camera system & controller - In-cab display	•
AM/FM stereo with hands-free Bluetooth®	
Speakers (2)	
Antenna, roof-mounted	
Emergency breakout tool	
Power socket, 12 V	
Power socket, USB	
Cup holder	
Interior light	
Coat hanger	-

Interior light	•
Coat hanger	•
Controls	
Adjustable steering column - Tilting - Telescoping	•
Emergency secondary steering	•
Throttle pedal (accelerator)	
Brake pedal, right	•
Brake pedal, left	•
Intelligent clutch cutoff	•
Gear selector (FNR)	•
Joystick control	•
Fingertip control (3-lever)	•
Switches, console-mounted - Starter (button) - Parking brake - Pilot cutoff - Transmission cutoff - Work light - Reversible cooling fan	
Emergency stop switch	•
Power mode (P, S, E)	•
Transmission mode (manual / auto 1–4 / auto 2–4)	•
Wiper control panel	

Audio control panel

### Display Monitor & Warnings

1 /		
Buzzer - Engine oil pressure - Coolant temperature - Transmission overheat		
Gauges - Fuel level - DEF level - Engine coolant temperature - Transmission oil temperature - Engine rpm - Speedometer - Transmission gear indicator - Battery voltage	- ECO - Smart guidance system - Digital clock - Trip meter - Hour meter - Total operation time - Fuel consumption	
Warning & indicator lights - Seat belt - Error code - SCR warning - Check engine - Engine oil pressure - Engine pre-heat engaged - Radiator coolant level & temperature - Air filter - Fuel level - DEF level - low - Water in fuel - Battery charge - Direction signal - Lights (high, main, work, beacon)	- Emergency steering - Hydraulic oil temperature - Hydraulic charge pressure warning - Hydraulic pilot filter - Hydraulic return filter - Hydraulic return filter - Transmission warning - Transmission lock-up - Transmission oil temp - Transmission ogar indicator - Brake fluid pressure warning - Reverse fan indicator - Mirror heat indicator - Parking brake indicator	
Back-up alarm		
Scale system, integrated smart s	scale •	
Around view monitor (AVM)	•	
Frame & Driveline		

Z-bar lift arm	
Z-bar lift arm, high-lift	•
Steering cylinders, double-acting (2)	-
Transmission – 4F/3R speed - Full automatic – power shift - Torque converter	
Transmission – 5F/3R speed - Automatic – power shift - Torque converter lock-up clutch	•
Differentials - Limited slip front/rear	•
Differentials - Hydraulic locking front - Open rear	•
Hydraulic power steering	
Outboard planetary axles	
Outboard planetary axles, heavy-duty	
Fixed front axle	
Oscillating rear axle	
Spring-applied hydraulic release brake	
Sealed, self-adjusting brakes	
Tires, 20.5R25 L3 radial standard	
Outboard brakes	

Outboard brakes	
Other	
Centralized lubrication	
Air-compressor	•
Handrails, entrance & service steps	
Handrails, roof-mounted	•
Roof cover	
Skid-resistant entrance steps	
Skid-resistant service platforms	
Drawbar & pin	
Wheel chocks	
Rear fender, full	•
Additional counterweight*	
Manuals - Operation & Maintenance - AEM Safety Manual	
MY DEVELON (telematics)	
Vandalism protection - Lockable panels - Lockable fluid fill points - Anti-theft protection (password)	•

<sup>\*</sup>Standard on high-lift models

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